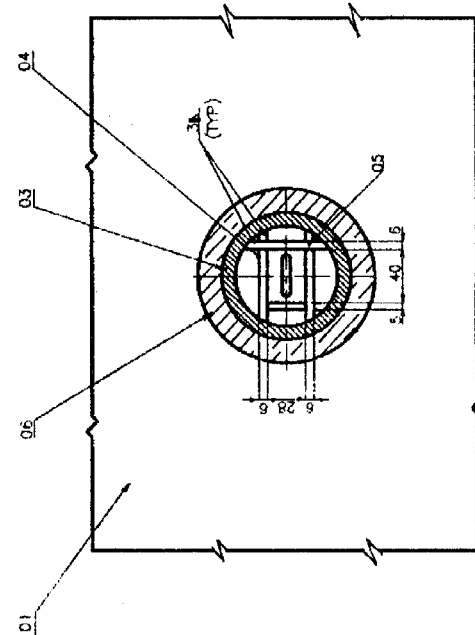
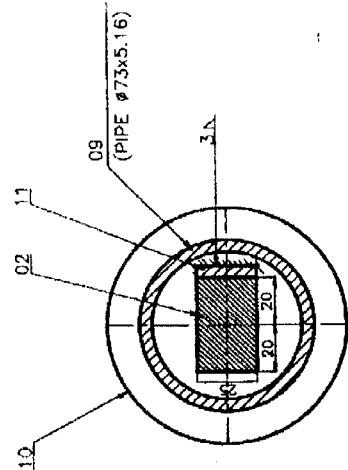


NOTES:

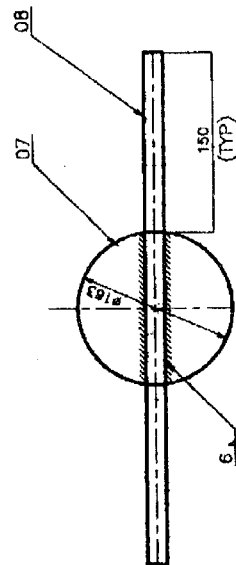
- 1) SMOOTH INSERTION OF TARGET HOLDER WITH PLATE (ITEM NO: 02) MUST BE ENSURED SUCH THAT IT RESTS ON BUTTON PLATE (ITEM NO: 10) BUTTING AGAINST ITEM NO:05 & 11 CARE MUST BE TAKEN WHILE WELDING ITEM NO:04, 05 & 11. ITEM NO: 04 & 05 ARE TO BE CUT TO SUIT INNER SURFACE OF ITEM NO: 03.
- 2) FLOW DIRECTION MUST BE MARKED ON THE OUTER SURFACE OF MAIN PIPE (ITEM NO: 01)
- 3) FOR SITE: PLASTPEEL MUST BE REMOVED AT SITE BEFORE INSERTING TARGET HOLDER (ITEM NO: 02) FOR STEAM BLOWING.



SECTION-AA



SECTION - BB



VIEW-C

VAR NO	ITEM NO	DESCRIPTION	DRAWING NO.	ITEM					UNITS WT.
	11	PLATE 6 8x25	2 80 399 05826				15 011 0920000 IS 2062 Fe 410 A C		0.010
	10	PLATE 10 D100	2 80 399 05826				15 011 0980000 IS 2062 Fe 410 A C		0.600
	09	PIPE GUIDE ø73 x 5.16	4 80 999 99034				15 182 0420000 SA 106 GRB C		0.240
	08	ROD D16 L=430	2 80 399 05826				15 004 1060000 IS 2062 Fe 410 A C		0.700
	07	PLATE 10 D130	2 80 399 05826				15 011 0980000 IS 2062 Fe 410 A C		1.600
	06	PIPE WITH INTERNAL THREAD	4 80 999 99033				15 039 1340000 SA 105 C		1.000
	05	PLATE 6 8x64	2 80 399 05826				15 011 0920000 IS 2062 Fe 410 A C		0.024
	04	ROD D6 L = 70	2 80 399 05826				15 004 0260000 IS 2062 Fe 410 A C		0.016
	03	PIPE WITH EXTERNAL THREAD	4 80 999 99032				15 039 1340000 SA 105 C		1.200
	02	TARGET PLATE HOLD ASSY. NB 450	3 80 399 17619				ASSY.		4.609
	01	PIPE ø 457.2 x 12.7 L=900	2 80 399 05826				15 082 3230000 SA 106 GRB C		125.289
							MAIL CODE MATERIAL		QUANTITY

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

REV 01	DATE 19/10/02	ALTERED <i>[Signature]</i>	<i>[Signature]</i>
		CHECKED	

STY'D VALUE REVERSED

STY'D VALUE	REVISED
11.0102	

TARGET PLATE ASSY.
NB 450

DRAWING NO.

2-80-399-05826

U 01

01